Zinc bromide as catalyst for the stereoselective construction of quaternary carbon: improved synthesis of diastereomerically enriched spirocyclic diols

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Zinc bromide (ZnBr₂) has proved to be a facile and efficient catalyst for the stereoselective semipinacol rearrangement of α -hydroxy epoxides at room temperature. Of note are the presence in the product of two adjacent chiral carbon centers, particularly the creation of a stereoselective quaternary center, and the efficient synthesis of β -hydroxy ketones, including some with naturally occurring spiroalkane skeletons. As an example of its application, important diastereomerically enriched spirocyclic diol ligands have been synthesized conveniently *via* this rearrangement followed by reduction of the spirocyclic β -hydroxy ketones obtained with appropriate hydride reagents.

Introduction

Quaternary carbon has long been an important class of structure, which is difficult to access in the synthesis of natural products. To date, only a few successful procedures for the creation of these centers have been reported,^{1,2} and the diastereoselective formation of a quaternary carbon center is even rarer. Among the known procedures the Lewis acid (e.g. TiCl₄, $Al(i-PrO)_3$ and $SnCl_4$) promoted semipinacol rearrangement of α -hydroxy epoxides³⁻⁸ has drawn much attention from organic chemists because a chiral quaternary carbon can be obtained if a chiral epoxide is employed. Although a few procedures using this kind of rearrangement have been reported,^{2,7,8} they generally started from the hydroxy-protected epoxides (e.g. the epoxy silyl ethers) and/or needed an equivalent or excessive amount of Lewis acids. In our recent studies about this subject, we found that a catalytic amount of anhydrous ZnBr₂ (2-8 mol%) can promote such a diastereoselective rearrangement using unprotected α -hydroxy epoxides as shown in Scheme 1.



This finding is of substantial interest because it may offer potential industrial and commercial benefits. Herein we present our experimental results on this subject and its application to the efficient synthesis of diastereomerically enriched spirocyclic diols that are useful intermediates for the preparation of highly effective chiral ligands for hydrogenation catalysts.⁹

Results and discussion

In this study α -hydroxy epoxides with five- or six-membered rings (**1a**-**12a**¹⁰) were selected for investigation in consideration of their important relationship to natural products and chiral

spirocyclic diol ligands of current interest. A typical experimental procedure involved the following steps: (1) The hydroxy epoxide (~1 mmol) was dissolved in dry CH₂Cl₂ (~10 ml), and a catalytic amount of anhydrous ZnBr₂ (2–8 mol%) was added to the solution which was stirred at room temperature (15–28 °C) until the reactant disappeared (checked by TLC). (2) The reaction mixture was partitioned with water, the organic phase dried over MgSO₄ and purified *via* chromatography on silica gel to afford the β -hydroxy ketones (tabulated in Table 1). All the products contained two diastereoisomerically enriched carbon centers, with one being quaternary. Other Lewis acids have been tested and anhydrous ZnCl₂ also proved to be effective to this reaction. However, AlCl₃ was found to be too reactive and a complicated mixture was formed.

From Table 1, it can be seen that most of the experiments (entries 1, 3, 5-10 and 12) gave satisfactory results with good yields and fast rates. In particular, entries 1, 3 and 5-8 exhibited excellent stereoselectivity and gave diastereoisomerically pure 2,3-syn-β-hydroxy ketones. It appeared that the substrates with a cyclohexene epoxide moiety gave substantially better results than the corresponding substrates containing a cyclopentene epoxide moiety. It is of particular interest to note that the stereoselectivity of this reaction was independent of the C^1 -configuration of the substrate. For example, in entries 5–7, the mixed substrates with two C1-epimers afforded a diastereoisomerically pure β -hydroxy ketone. Furthermore, we have successfully constructed a series of spirane skeletons with various sizes of rings (entries 1-3 and 9-12), some of which are naturally occurring but not easily synthesized. In all examples, we were not able to isolate the bromo-substituted by-products or the competitive rearrangement products (allylic alcohols).^{8,11} We believe that the poor results from entries 2, 4 and 11 may be due to the weaker migration ability of the methyl group (entry 4) or due to the unfavorable cycloenlargement from a sixmembered-ring to a seven-membered-ring (entries 2 and 11).

To assign the main stereochemistry of this ZnBr₂-catalyzed rearrangement and thus support a possible reaction mechanism, we examined the ¹H NMR of the exclusive or predominant products incorporating a cyclohexanol moiety (entries 1–8). All of them displayed a singlet for H-3, suggesting the direction of axial C³-OH and thus equatorial C²-acetyl because it was

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Table 1	ZnBr ₂ -Catalyzed	rearrangement of	α-hydroxy	epoxides a
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^a The sturctures of all products were determined on the basis of NMR and MS, and the ratios of diastereoisomers were established by ¹H NMR and/ or GC-MS analysis.

unlikely that two sterically hindering substituents were located at two adjacent axial directions. We concluded that the main β -hydroxy ketone products of this reaction possessed the 2,3syn-configuration. The elucidation of the stereochemistry is consistent with other reported Lewis acid-promoted rearrangements.^{3,7,8} This is confirmed by the fact that the treatment of product 1b with DIBAL-H, gave diol 1d which is identical to the 3,2-syn compound previously reported.⁸ Based on these observations, we propose an anti-1,2-migration process which involves the activation of the C²–O bond to be cleaved by the coordination of ZnBr₂ to the oxygen of the epoxide, accompanied by a 1,2-migration of R². In entries 2, 4 and 9-12, the formation of the minor 3,2-anti-products (2c, 4c and 9c-12c) may be due to a faster C^2 -O bond cleavage than the 1,2migration of R^2 and the existence of a carbocation transition state which permits a *syn*-1,2-migration of \mathbb{R}^2 .

As one of the applications of this ZnBr_2 -catalysed procedure for constructing quaternary carbon diastereoisoselectively, we have successfully developed an improved synthetic method for preparation of diastereoisomerically enriched spirocyclic diols (**1d** and **9d–f**). Recently, these kinds of diols have proved to be useful ligands for the preparation of highly effective chiral phosphinite ligands, which showed high enantioselectivity in the Rh-catalyzed asymmetric hydrogenation of enamides.⁹ Although other synthetic methods for these kinds of diols have been reported,^{8,12–14} they generally involve many steps or are restricted to the synthesis of one or two diastereoisomers. Our target is to develop a convenient procedure that is based on the diastereoselective reduction of the quaternary-carboncontaining spirocyclic β -hydroxy ketone thus obtained. As a result (listed in Table 2), the *cis,trans*-spiro[5.5]undecane-1,7-

Table 2 Reduction of β -hydroxy ketones with hydride reagents^{*a*}





diols (1d) were successfully synthesized in nearly 100% de *via* the reduction of 1b with DIBAL-H. Similarly, two mixtures, the *cis,trans* and *cis,cis* (9d and 9e), and *cis,trans* and *trans,trans* (9d and 9f)-spiro[4.4]nonane-1,6-diols were obtained from the reaction of 9b and 9c with NaBH₄ and DIBAL-H, respectively. From these racemic spirocyclic diols (1d, 9d–f), the optically

pure spirocyclic diol ligands can be readily obtained, if the established chiral resolution procedures are put in use.^{12,14}

In conclusion, we have developed a facile and efficient method for the construction of chiral quaternary carbon through the ZnBr₂-catalyzed semipinacol rearrangement of α -hydroxy epoxides. This method is expected to find more applications in organic synthesis.

Experimental

The ¹H NMR and ¹³C NMR data in CDCl₃ solution were recorded on a Bruker AM-400 MHz spectrometer. The chemical shifts are reported in ppm relative to TMS. *J* Values are given in Hz. The GC-MS, MS and HRMS data were obtained with EI (70 eV). Column chromatographies were generally performed on silica gel (200–300 meshes) eluting with petroleum ether–EtOAc (20:1→50:1). Unless otherwise noted, TLC inspections on silica gel F₂₅₄ plates were performed with petroleum ether–EtOAc (10:2.5). All starting α-hydroxy epoxides were prepared by literature procedures¹² and were characterized by NMR and mass spectroscopy.

General procedure for rearrangement reaction

To a solution of α -hydroxy epoxide (~1 mmol) in dry CH₂Cl₂ (~10 ml) was added ZnBr₂ (2–8 mol%) under argon. The mixture was stirred at rt and monitored with TLC until the starting material disappeared. The reaction mixture was partitioned with water, the organic phase dried over MgSO₄ and concentrated *in vacuo*. The residue was purified by column chromatography on silica gel to give the β -hydroxy ketone.

1-Hydroxyspiro[5,5]undecan-7-one 1b. Following the typical procedure above (rt, 8 h), the epoxide 1a (200 mg, 1.10 mmol) was treated with ZnBr₂ (9.9 mg, 0.044 mmol) to afford the product 1b (182 mg) in 91% yield. $\delta_{\rm H}$ 1.19 (m, 1H), 1.25–1.37 (m, 2H), 1.47 (m, 1H), 1.61–1.83 (m, 7H), 1.92–1.98 (m, 2H), 2.16–2.21 (m, 2H), 2.52 (m, 1H), 3.22 (br, 1H), 3.39 (br s, 1H); $\delta_{\rm c}$ 20.2, 21.1, 22.4, 28.1, 29.9, 30.8, 36.0, 39.3, 53.5, 74.1, 219.0; *m*/*z* (GC-MS) 182 (M⁺, 14%), 164 (41), 135 (18), 111 (100), 98 (44), 81 (32), 67 (33), 55 (48); HRMS (EI): found 182.1307; calc. for C₁₁H₁₈O₂: 182.1306.

1-Hydroxyspiro[5,6]dodecan-7-one **2b/c**. Following the typical procedure above (rt, 14 h), the epoxide **2a** (200 mg, 1.02 mmol) was treated with ZnBr₂ (11.5 mg, 0.05 mmol) to afford the product **2b/c** (82 mg, 77:23) in 41% total yield. $\delta_{\rm H}$ 1.14–2.61 (m, 16H), 3.59 (t, *J* 4.9, 1H), 3.92 (dd, *J* 4.1, 11.3, 1H); $\delta_{\rm C}$ 20.5, 21.5, 21.5, 24.1, 24.7, 25.5, 26.4, 26.5, 27.3, 29.4, 30.1, 30.1, 30.2, 30.7, 33.0, 34.6, 39.9, 41.2, 55.0, 55.6, 73.2, 74.6, 219.0, 219.4; *m/z* (GC-MS) **2b**: 196 (M⁺, 7%), 178 (15), 149 (11), 125 (89), 111 (53), 81 (72), 67 (52), 55 (100); **2c**: 196 (M⁺, 8%), 178 (22), 149 (15), 125 (87), 111 (59), 81 (44), 67 (47), 55 (100); HRMS (EI): found 196.1469; calc. for C₁₂H₂₀O₂: 196.1463.

1-Hydroxyspiro[5.7]tridecan-7-one 3b. Following the typical procedure above (rt, 5 h), the epoxide **3a** (200 mg, 0.95 mmol) was treated with ZnBr₂ (10.7 mg, 0.048 mmol) to afford the product **3b** (166 mg) in 83% yield. $\delta_{\rm H}$ 1.18–2.04 (m, 18H), 2.32 (m, 1H), 2.49 (m, 1H), 3.27 (br, 1H), 3.74 (dd, *J* 3.4, 5.6, 1H); $\delta_{\rm C}$ 20.9, 21.0, 24.1, 24.7, 26.0, 28.1, 29.6, 29.7, 30.9, 37.0, 53.6, 72.2, 222.9; *m/z* (GC-MS) 210 (M⁺, 35%), 182 (8), 149 (14), 139 (45), 111 (78), 98 (72), 81 (100), 55 (88); HRMS (EI): found 210.1624; calc. for C₁₃H₂₂O₂: 210.1620.

(1*S*,5*R*)-2-Acetyl-2,5-dimethylcyclohexan-1-ol 4b/c. Following the typical procedure above (rt, 95 h), the epoxide 4a (200 mg, 1.18 mmol) was treated with ZnBr_2 (21.2 mg, 0.094 mmol) to afford the product 4b/c (128 mg, 78:22) in 64% total yield.

 $\delta_{\rm H}$ 0.84 (d, J 6.6, 3H), 0.90 (d, J 6.6, 3H), 1.03 (s, 3H), 1.04 (s, 3H), 1.05–2.08 (m, 12H), 2.45–2.46 (m, 1H), 2.67–2.75 (m, 1H), 3.73 (d, J 7.6, 1H), 3.93 (br s, 1H); $\delta_{\rm C}$ 19.6, 21.7, 22.2, 22.7, 24.0, 25.1, 25.5, 27.6, 28.1, 29.4, 32.3, 36.9, 40.1, 40.3, 51.0, 52.1, 71.4, 74.2, 215.7, 215.7; *m/z* (GC-MS) **4b**: 170 (M⁺, 5%), 152 (5), 109 (68), 95 (49), 85 (97), 68 (51), 43 (100); **4c**: 170 (M⁺, 10%), 152 (2), 123 (11), 109 (13), 84 (52), 68 (88), 43 (100); HRMS (EI): found 170.1326; calc. for C₁₀H₁₈O₂: 170.1307.

2-Acetyl-2-phenylcyclohexan-1-ol 5b. Following the typical procedure above (rt, 1 h), the epoxide **5a** (200 mg, 0.92 mmol) was treated with ZnBr₂ (6.2 mg, 0.028 mmol) to afford the product **5b** (188 mg) in 94% yield. $\delta_{\rm H}$ 1.31–1.70 (m, 6H), 1.86 (s, 3H), 2.15–2.19 (m, 2H), 3.22 (br, 1H), 4.20 (br s, 1H), 7.18–7.29 (m, 5H); $\delta_{\rm C}$ 21.4, 21.9, 26.1, 28.2, 29.9, 60.2, 72.7, 127.2, 127.5, 127.5, 128.8, 128.8, 138.8, 212.9; *m/z* (GC-MS) 218 (M⁺, 4%), 175 (18), 158 (72), 147 (24), 143 (25), 129 (35), 115 (22), 91 (100), 77 (25); HRMS (EI): found 218.1291; calc. for C₁₄H₁₈O₂: 218.1307.

2-Propionyl-2-phenylcyclohexan-1-ol 6b. Following the typical procedure above (rt, 0.5 h), the epoxide **6a** (200 mg, 0.86 mmol) was treated with ZnBr₂ (5.8 mg, 0.026 mmol) to afford the product **6b** (178 mg) in 89% yield. $\delta_{\rm H}$ 0.80 (t, *J* 7, 3H), 1.29–1.69 (m, 6H), 2.15–2.20 (m, 4H), 3.33 (br, 1H), 4.20 (br s, 1H), 7.15–7.29 (m, 5H); $\delta_{\rm C}$ 8.0, 21.4, 21.9, 28.0, 29.9, 30.9, 60.0, 72.8, 127.0, 127.4, 127.4, 128.6, 128.6, 139.1, 215.6; *m/z* (GC-MS) 232 (M⁺, 2%), 175 (10), 158 (100), 130 (42), 91 (84), 77 (27), 57 (37); HRMS (EI): 232.1442; calc. for C₁₅H₂₀O₂: 232.1463.

2-(2'-Methylpropionyl)-2-phenylcyclohexan-1-ol 7b. Following the typical procedure above (rt, 4 h), the epoxide **7a** (200 mg, 0.81 mmol) was treated with ZnBr₂ (5.5 mg, 0.024 mmol) to afford the product **7b** (190 mg) in 95% yield. $\delta_{\rm H}$ 0.61 (d, *J* 6.6, 3H), 0.92 (d, *J* 6.7, 3H), 1.36–1.40 (m, 2H), 1.64–1.76 (m, 5H), 2.25 (m, 1H), 2.37 (m, 1H), 2.73 (m, 1H), 4.54 (br s, 1H), 7.25–7.42 (m, 5H); $\delta_{\rm C}$ 20.2, 20.4, 20.9, 21.6, 25.6, 28.8, 35.5, 60.4, 71.4, 127.2, 128.3, 128.3, 128.7, 128.7, 137.6, 219.4; *m/z* (GC-MS) 246 (M⁺, <1%), 158 (100), 143 (36), 130 (39), 115 (16), 105 (14), 91 (57), 77 (19); HRMS (EI): found 246.1678; calc. for C₁₆H₂₂O₂: 246.1620.

2-Benzoyl-2-phenylcyclohexan-1-ol 8b. Following the typical procedure above (rt, 0.5 h), the epoxide **8a** (200 mg, 0.71 mmol) was treated with ZnBr₂ (3.2 mg, 0.014 mmol) to afford the product **8b** (180 mg) in 90% yield. $\delta_{\rm H}$ 1.11 (m, 1H), 1.31 (m, 1H), 1.48 (m, 1H), 1.71 (m, 1H), 1.77–1.82 (m, 2H), 2.08 (m, 1H), 2.33 (m, 1H), 3.52 (br, 1H), 3.64 (br s, 1H), 7.09–7.41 (m, 10H); $\delta_{\rm C}$ 22.2, 23.5, 31.5, 32.1, 59.4, 76.8, 127.2, 127.7, 127.7, 127.8, 127.8, 128.6, 128.6, 128.8, 128.8, 131.6, 137.7, 140.0, 207.3; *m/z* (GC-MS) 280 (M⁺, 2%), 262 (1), 158 (56), 130 (19), 115 (9), 105 (100), 91 (38), 77 (54); HRMS (EI): found 280.1447; calc. for C₁₉H₂₀O₂: 280.1463.

1-Hydroxyspiro[4.4]nonan-6-one 9b/c. Following the typical procedure above (rt, 1.5 h), the epoxide **9a** (200 mg, 1.30 mmol) was treated with ZnBr₂ (14.6 mg, 0.062 mmol) to afford the product **9b** (107 mg) and **9c** (81 mg) in 94% total yield. $\delta_{\rm H}$ **9b**: 1.48–1.96 (10H), 2.25 (t, *J* 7.1, 2H), 3.52 (s, 1H), 3.94 (br s, 1H); **9c**: 1.49–2.24 (m, 12H), 4.14 (t, *J* 6.9, 1H); $\delta_{\rm C}$ **9b**: 19.1, 21.2, 33.7, 34.3, 35.6, 38.8, 58.7, 80.3, 224.8; **9c**: 19.5, 20.7, 30.2, 33.6, 34.4, 38.3, 60.2, 76.6, 223.6; *m/z* (GC-MS) **9b**: 154 (M⁺, 12%), 136 (29), 97 (100), 94 (29), 67 (54), 55 (38), 41 (32); **9c**: 154 (M⁺, 4%), 136 (4), 110 (26), 97 (100), 79 (29), 55 (51), 41 (57); HRMS (EI): found 154.0982; calc. for C₉H₁₄O₂: 154.0993.

1-Hydroxyspiro[4.5]decan-6-one 10b/c. Following the typical procedure above (rt, 7 h), the epoxide 10a (200 mg, 1.19 mmol) was treated with ZnBr₂ (18.8 mg, 0.083 mmol) to afford the

product **10b/c** (120 mg, 64:36) in 60% total yield. $\delta_{\rm H}$ 1.44–2.41 (m, 28H), 3.77 (dd, *J* 2.9, 6.3, 1H), 4.44 (t, *J* 6.5, 1H); $\delta_{\rm C}$ 19.6, 20.5, 21.9, 25.8, 27.4, 29.6, 29.9, 30.6, 31.3, 31.6, 32.3, 33.8, 37.8, 40.0, 59.6, 62.7, 74.5, 77.3, 213.3, 215.0; *m/z* (GC-MS) **10b**: 168 (M⁺, 8%), 150 (11), 124 (39), 111 (100), 98 (36), 67 (50), 55 (54); **10c**: 168 (M⁺, 2%), 150 (29), 124 (23), 111 (100), 83 (21), 67 (29), 55 (48); HRMS (EI): found 168.1139; calc. for C₁₀H₁₆O₂: 168.1150.

1-Hydroxyspiro[4.6]undecan-6-one 11b/c. Following the typical procedure above (rt, 240 h), the epoxide **11a** (200 mg, 1.10 mmol) was treated with ZnBr₂ (19.8 mg, 0.088 mmol) to afford the product **11b/c** (110 mg, 84:16) in 55% total yield. $\delta_{\rm H}$ 1.18–2.52 (m, 32H), 3.80 (d, *J* 6.0, 1H), 3.94 (br s, 1H); $\delta_{\rm C}$ 20.7, 21.4, 22.0, 22.4, 25.2, 25.9, 26.0, 27.6, 28.6, 30.2, 32.4, 33.5, 34.0, 36.0, 37.7, 42.7, 54.6, 62.3, 77.5, 81.7, 215.2, 218.8; *m/z* (GC-MS) **11b**: 182 (M⁺, 33%), 164 (15), 138 (18), 111 (63), 83 (53), 67 (100), 55 (72); **11c**: 182 (M⁺, 11%), 164 (6), 138 (25), 125 (100), 97 (44), 67 (45), 55 (57); HRMS (EI): found 182.1345; calc. for C₁₁H₁₈O₂: 182.1307.

1-Hydroxyspiro[4.7]dodecan-6-one 12b/c. Following the typical procedure above (rt, 3 h), the epoxide **12a** (200 mg, 1.02 mmol) was treated with ZnBr₂ (13.8 mg, 0.061 mmol) to afford the product **12b/c** (136 mg, 72:28) in 68% total yield. $\delta_{\rm H}$ 1.26–2.48 (m, 36H), 3.29 (br, OH), 3.77 (dd, *J* 2.2, 5.9, 1H), 4.02 (t, *J* 5, 1H); $\delta_{\rm C}$ 20.6, 20.7, 22.9, 23.6, 24.6, 24.7, 25.7, 28.2, 29.4, 29.8, 30.2, 30.4, 31.1, 33.1, 34.1, 34.2, 37.4, 39.1, 57.3, 61.0, 77.0, 80.2, 214.7, 221.2; *m/z* (GC-MS) **12b**: 196 (M⁺, 6%), 168 (3), 139 (46), 125 (9), 98 (28), 97 (67), 67 (100), 55 (81); **12c**: 196 (M⁺, 10%), 168 (2), 139 (11), 126 (30), 97 (45), 81 (83), 67 (60), 55 (100); HRMS (EI): found 196.1490; calc. for C₁₂H₂₀O₂: 196.1463.

1,7-Dihydroxyspiro[5.5]undecane 1d. To a stirred solution of **1b** (200 mg, 0.7 mmol) in dry CH_2Cl_2 (10 ml) was added DIBAL-H (2.2 ml, 1 M in toluene) under argon at -78 °C. The mixture was stirred until the temperature went up to room temperature. Then the reaction mixture was added to saturated NH₄Cl (10 ml) solution, extracted with CH₂Cl₂ (3 × 10 ml), the organic extract dried over MgSO₄ and purified by column chromatography to give **1d** (166 mg) in 83% yield. The ¹H and ¹³C NMR and MS data are consistent with the reported date.⁸

1,6-Dihydroxyspiro[4.4]nonane 9d/e. To a stirred solution of **9b** (200 mg, 1.30 mmol) in MeOH (10 ml) was added NaBH₄ (197 mg, 5.20 mmol) at 0 $^{\circ}$ C. The mixture was stirred for 5

minutes. Then the solvent was removed under reduced pressure. To the residue was added dilute 2 M HCl (10 ml) solution and the mixture was extracted with ether (3×10 ml). The combined extracts were dried over MgSO₄ and purified by column chromatography to give **9d/e** (184 mg, 56:44) in 92% total yield. The ¹H, ¹³C NMR and MS data are identical to those previously reported.¹²

1,6-Dihydroxyspiro[4.4]nonane 9d/f. Following the procedure as for **1d**, the products **9d** (91 mg) and **9f** (71 mg) were obtained from **9c** (200 mg, 1.30 mmol) in 81% total yield. The ¹H and ¹³C NMR and MS data were in accordance with those reported.¹²

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